# **READ THIS PAGE FIRST**

- 1. Howard-McCray would like to thank you for purchasing one of our units. <u>PLEASE READ THIS MANUAL CAREFULLY BEFORE</u> <u>PROCEEDING WITH THE INSTALLATION OR OPERATING OF</u> <u>THIS UNIT.</u>
- 2. Environment These display cabinets are made to operate at 75°F and 55% relative humidity. Temperature and/or humidity greater than the factory recommendations will hinder the performance of this cabinet.
- 3. Cabinet Set-Up A qualified refrigeration mechanic should set-up this cabinet. Control settings are extremely critical to the proper operation of this unit. These settings are the responsibility of the customer and are not covered by factory warranties. Failure to have this unit installed by a qualified refrigeration mechanic may VOID all the warranties on this unit.
- 4. **Proper Loading** Only pre-cooled foods should be placed in this unit.
- 5. Location Because of the open area, this cabinet must NOT be located in the direct rays of the sun, near radiant heat sources, or in an area where it will be subjected to drafts or air disturbances of any type.
- 6. Never spray water into the cabinet. This will cause damage to the seals and cause the evaporator drain system to overflow.
- 7. If additional assistance is required, please call us at 1-800-344-8222.

# READ THIS PAGE FIRST 90-310 40E Series Open

Howard-McCray

# Installation and Operating Instructions For

# 40E Series Open Merchandisers

# Important Instructions Please Read carefully Before attempting to install or operate the cabinet

# **Keep this Book for Future Reference**

# 90-310 40E Series Open

# **Table of Contents**

| Engineering Specifications    | - 4 |
|-------------------------------|-----|
| General Specifications        | - 5 |
| Receiving and Inspection      | - 5 |
| Installation                  | • 6 |
| Electrical Service Connection | · 6 |
| Drain Installation            | · 6 |
| Sanitation                    | · 6 |
| Start-Up Check-List           | • 7 |
| Start-Up                      | · 7 |
| Thermostatic Expansion Valve  | • 7 |
| Temperature Control           | · 7 |
| Electronic Digital Controller | · 8 |
| Loading Procedures            | · 8 |
| Maintenance Suggestions       | . 9 |
| The Cleaning Process          | . 9 |
| Machine Compartment Cleaning  | . 9 |
| Trouble Chart                 | 10  |
| Parts List                    | 11  |
| Customer Installation Record  | 12  |
| Warranty Information 13-      | -18 |
| XR40CX-A Parameters           | 19  |
| 40E OPEN AIR PLAN VIEW        | ·20 |
| SC-OD40E-3L WIRING DIAGRAM    | 21  |
| SC-OD40E-4L WIRING DIAGRAM    | ·22 |
| SC-OD40E-6L WIRING DIAGRAM    | ·23 |

#### **Engineering Specifications – SC-OD40E Models**

| Model No.   | Cabinet Dimensions<br>D x H x L* | Compressor<br>HP/BTU'S | Electrical Voltage   | Max. Amps |
|-------------|----------------------------------|------------------------|----------------------|-----------|
| SC OD40E 31 | 25 v 78 v 20                     | 1/2                    | 115/604-/184         | 16.0      |
| SC-OD40E-4L | 35 x 78 x 51                     | 1/2                    | 115/60Hz/1PH         | 16.0      |
| SC-OD40E-6L | 35 x 78 x 75                     | 3/4                    | 115/208-230/60Hz/1PH | 16.0      |
| R-OD40E-3L  | 35 x 78 x 39                     | 3550 @ +20F            | 115/60Hz/1PH         | 2.0       |
| R-OD40E-4L  | 35 x 78 x 51                     | 4733 @ +20F            | 115/60Hz/1PH         | 3.0       |
| R-OD40E-6L  | 35 x 78 x 75                     | 7100 @ +20F            | 115/60Hz/1PH         | 4.0       |

\* - Includes End Panels

These cabinets are designed to operate in an <u>air conditioned location ONLY</u>. Temperature not to exceed 75°F and a relative humidity not to exceed 55%.

#### <u>The following instructions are for the benefit of the new owner and the installing contractor.</u> <u>They should be studied carefully before attempting to install or operate the cabinet.</u> <u>This manual is the property of the owner and should remain in the owner's possession.</u>

#### **General Specifications and Features**

#### Interior

Aluminum interior surface, aluminum shelving, aluminum interior end panels and heavy gauge galvanized coil housing. The interior has a special finish process that prevents rusting.

#### Exterior

White or Black acrylic exterior over durable aluminum. Easily cleanable. The standard is White front panel, canopy and ends.

#### Refrigeration

Refrigeration is proven, Howard-McCray KOLDFLO. KOLDFLO is the properly engineered control of temperature, humidity and air flow throughout, resulting in the product being constantly enveloped by cold air.

#### Expansion Valve

The expansion valve is located at the left end of the cabinet and is readily accessible. There is no refrigeration tubing buried in the insulation.

#### Drain

The drain is a sink type with 1" Male NPT threads. A 1" PVC adapter, Drain Trap, & elbow are supplied with each cabinet.

#### Color Band

Color band available in a variety of colors. Standard is White or Black.

#### **Convenient Shopping**

Product is right in front of customer. Mass vertical display invites maximum selection. All adjustable shelves have a price tag strip taking 1 1/4 price tags, for pricing or calling attention to specials.

#### Lighting

Fluorescent lighting is standard inside top panel. 40E models utilize T8 lamps. Lamp ballast is located in the discharge raceway, out of the refrigerated area.

#### Shelves

Shelves are adjustable on 1" centers to fit the product requirements. May be used in a flat or  $15^{\circ}$  sloped position. Front product stop available. Shelves are one row of 14" deep and one row of 16 deep. The Top shelf must always be 14" deep.

*Notes:* This cabinet is designed for <u>AIR</u> <u>CONDITIONED LOCATIONS ONLY</u>, not to exceed 75°F and 55% RH.

#### **Receiving and Inspection Procedure**

1) The cabinet has been carefully operation tested and inspected before crating and has been determined to be in good operating condition before leaving the factory.

2) Upon arrival of the cabinet, the crate should be inspected thoroughly for any damage that may have occurred in transit. In the event that any damage is discovered, it should be noted on the delivery ticket or Bill of Lading and signed to that effect. An immediate claim should then be filed against the carrier giving them the description and amount of damage.

3) After the crate has been removed, the cabinet should be examined carefully for any damage. If there is any concealed damage, the carrier should be notified immediately. Make a request in writing with the carrier for an inspection within 15 days, and retain all packaging. The carrier will supply the inspection report and the required claim forms.

4) Our Company can assume no responsibility for filing freight claims as the cabinet was in good condition on a clear Bill of Lading, F.O.B. Philadelphia. However, the factory will assist, if required.

5) Shortages - Check your shipment for any possible shortages of material. If one exists and is found to be responsibility of Howard-McCray, notify the factory. Howard-McCray will acknowledge shortages within ten days from receipt of acknowledgement. If a shortage exists and it involves the carrier, notify the carrier immediately and request an inspection.

#### Installation

As with all open display refrigerated cabinets, there are several very important requirements that must be complied with for proper operation. They are as follows:

1. This line of display cabinets are designed to operate in a location that is FULLY AIR CONDITIONED. Ambient temperatures must not exceed 75°F and the relative humidity must not exceed 55%. In addition, this cabinet should not be located in an area where it will be subjected to drafts or air disturbances of any type. Locations where the cabinet may be subjected to radiant heat from spot or flood lamps, sun rays or heat from suspended gas heating fixtures should be avoided.

2. After locating the cabinet, it must be leveled (using shims) from front to back as well as end-to-end. This will facilitate proper refrigeration at the evaporator and proper dissipation of the defrost water.

NEVER use a pry bar or jeep prongs on the bottom of end assemblies.

3. The minimum clearance allowed for the rear of the cabinet is 3 inches and the sides can have no clearance if need be.

4. All wiring must be installed by a competent electrician and conform to local codes. The incoming voltage must be maintained to within 5% of the voltage shown on the cabinet nameplate. The electrical connection are provided with a NEMA rated cord and plug, located at the rear of the cabinet (see applicable Plan View drawing).

#### **Electrical Service Connection**

The electrical supply must connect to the appropriate receptacle corresponding to the NEMA Rated Cord and Plug provided on the cabinet and is located at the rear of the cabinet (see applicable Plan View drawing for exact location). The incoming voltage must be maintained to within 5% of the voltage shown on the nameplate. Howard-McCray will not accept responsibility for the performance of the cabinet or malfunction of any component due to a lower voltage supply than that indicated on the serial rating plate. Use separate electrical supply lines connected to a fuse block or circuit breaker of proper capacity.

#### **Drain Installation**

Properly installed drains are extremely important in ensuring satisfactory cabinet operation, and protection from product loss. The drains on these models must be pitched down a minimum of 1/4" per foot away from the cabinet. Never reduce the drain line size. Maintain the 1" pipe size for the entire length. Never double trap drain lines. If two or more cabinets are joined together, each must be trapped and their outlets connected to a common drain. Be sure that the drain lines are installed to comply with local codes. A 1" PVC drain trap is supplied with each Howard-McCray cabinet.

NEVER connect drain lines before the drain trap from cabinet to cabinet on multiple hook-ups.

#### **Sanitation**

Sanitation code compliance is necessary in many localities. It is recommended that the cabinet be sealed to the floor. Use a NSF Approved sealant between the floor and the perimeter of the cabinet base.

#### **CHECK-LIST FOR USE BEFORE START-UP**

The following items should be checked when applicable to these cabinets:

Make sure that the gaskets at the joints of all cabinets make a proper seal between the cabinets.

Make sure that all fan motors are properly plugged in.

Make sure that all fan blades are tight on all fan motor shafts.

Make sure that the expansion valve sensing bulb is properly positioned and is tightly secured.

Make sure that all expansion valve flare nuts are tight.

Make sure that tubing entrance holes both inside and outside the cabinet are properly sealed.

Make sure that all SEALANT MATERIAL that was removed from position in the cabinet during installation and piping is correctly replaced and seals in a satisfactory manner.

Make sure that all the loose debris in the cabinet that might plug the drain is removed.

Tighten the attaching bolts on all end assemblies after the cabinets are installed. The ends are factory installed and the attaching bolts might loosen in shipment.

Make sure the interior bottom pans are properly positioned.

Make sure that external drain traps will not become frozen by contact with suction lines.

#### Start-Up

1. Electrically energize the cabinet. Check the supply voltage, must be within +/- 5%. Check the evaporator fan motors to ensure all are operating and rotating in the correct direction.

2. Electrically energize the refrigeration system. Check the supply voltage, must be within +/- 5%. Check the Thermostatic Expansion Valve Setting (as outlined in the Thermostatic Expansion Valve Setting section below), and adjust if necessary.

3. Check the Electronic Temperature Control is set to Cut-Out at 30F and will Cut-In at 36°F

4. The Defrost Period is controlled by the Electronic Digital Controller and is set to Defrost Every 4 Hours. Defrost is terminated by temperature and will terminate at 44°F.

#### **Thermostatic Expansion Valve Setting**

The expansion valve is located at the left end of the evaporator. The valve must be adjusted so that the coil is fully flooded, this will result in a superheat setting of approximately 5°F at the expansion valve sensing bulb.

#### **Temperature Control** (Self Contained Models)

Temperature in the cabinet is controlled with a Digital Electronic Controller located in the machine compartment. Control settings are 30°F cut-out and 36°F cut-in. This should result in air temperatures of 30°F to 36°F at the top discharge jet.

It must be remembered that the cut-in setting must be high enough to permit the coil to completely clear itself of frost and ice during the off cycle. It is strongly recommended that all cabinets be fully loaded or carry a simulated load for at least 24 hours before any control adjustments are made.

#### ELECTRONIC DIGITAL CONTROLLER TEMPERATURE & DEFROST

This cooler employs an Electronic Controller which controls the cabinets' temperature and defrosts period.



#### **Temperature Control-Electronic**

The control is programmed to cycle based on discharge air temperature between  $30^{\circ}$ F to  $36^{\circ}$ F.at. The sensor for the control is located in Top Discharge Jet on the left side attached to the flue ceiling. The controller is located in the machine compartment behind the front grille on the left side. The display on the controller is indicating the temperature at the Top Discharge Jet in the flue.

#### Warning

This control has been calibrated and set at the factory to maintain the proper temperature. Before attempting to change this setting, the cabinet should be put into operation for a minimum of 16 hours.

If needed to change the setting of the controller follow these steps:

- 1. Push the [SET] key on the controller for more than 2 seconds to change Set point value.
- 2. The value of the set point will be displayed and the <sup>o</sup>F LED starts blinking.
- 3. To change the set value, push the [UP] or [DOWN] arrow to raise or lower set point.
- 4. To confirm the new set point value, push the [SET].

Once the control has been reset, allow the cabinet to run for 4 hours to stabilize.

#### **Defrost Controller - Electronic**

The cabinet goes into defrost every 4 hours. From the initial start up. If you want to set the defrost period to start during closing hours simply push the [MELTING SNOW FLAKE] key for more than 2 seconds and a manual defrost will start. Now the next defrost will be 4 hours from that point. Defrost will terminate based on the evaporator coil temperature. The sensor to terminate defrost period is located in the evaporator coil on the left side, rear of the cabinet. When the coil temperature reaches 44°F the defrost period will terminate. Remember the Defrost Termination Temperature setting must be high enough to allow the coil to completely clear itself of frost and ice during the off cycle.

#### **Loading Procedures**

When loading the cabinet, product should be precooled. Do not load cabinet beyond shelf size limits; this will disturb the air curtain designed to keep the product cool. Do not allow any of the product to obstruct the return air grille, this will have a negative effect on the cabinet's cooling capability.

#### DO NOT LOAD BEYOND THE "SAFE LOAD LINE".

#### **Maintenance Suggestions**

An attractive operation can be a very profitable. Dirty and poorly merchandised cabinets are offensive to most discriminating customers, so a clean attractive cabinet will pay dividends. Weekly or more often, if necessary, the display area should be cleaned and attractively stocked.

#### Important Notice

**1.** ALWAYS disconnect the power to the cabinet before attempting to clean it with any liquid.

2. NEVER under any circumstances should a water hose be sprayed into this cabinet.

3. **NEVER** use ammonia or solutions with ammonia on this cabinet.

4. The use of abrasive cleaning materials on this cabinet will VOID all cabinet warranties.

#### **The Cleaning Process**

- 1. Turn the power off from the source.
- 2. Remove all merchandise from the cabinet and store in a refrigerated area. Then remove all shelves and floor pans.
- 3. This cabinet can be hand cleaned internally with a mild soap detergent and hot water. Diluted non-chlorine bleach and hot water is a good sanitizer. The cleaning cloth should be just wet enough to get a reasonable cleaning action but should not be wet to a point where it will emit a large amount of water which will flow through the drain system causing it to overflow.
- 4. After the cabinet is cleaned, any remaining water in the cabinet can be soaked up with the use of a sponge and dried out with a dry cloth completely before resuming operations.
- 5. Make sure that the internal drain is open and remove all scraps, paper, and lint.
- 6. All external panels may be cleaned with a damp cloth, and then they may be polished with a dry lint free cloth. This will preserve the luster of the cabinet.

#### **Cleaning the Condenser**

It is crucial that the condenser face be cleaned weekly. Due to the condensing unit's location near the floor, the condenser will quickly accumulate any dust or dirt from the location. A dirty condenser will diminish the cooling ability of the system, thus resulting in longer operational times and warmer product temperatures.

The condenser face can be cleaned with the use of a hose/brush attachment on a vacuum cleaner. Take care to avoid bending the condenser fins, It is of vital importance that the condenser gets the proper amount of air through the fins and around the tubes, therefore all dirt, lint, and dust needs to be removed



#### **Cleaning the Machine Compartment**

At intervals of four to six months, or before if necessary, it is recommended that the Machine Compartment be cleaned out. It should be accomplished in the following order:

1. Shut down the cabinet electrically.

2. Remove the front grille. Using a hose/brush attachment on a vacuum cleaner, all dirt, store lint and dust can be removed from the machine compartment.

3. If any traces of oil are found contact your Refrigeration Service person as soon as possible.

4. Before reloading the cabinet with merchandise, allow an hour for refrigeration pulldown. Make sure that all merchandise is in a good salable and refrigerated condition when reloading the cabinet.

#### **Trouble Chart**

A. Compressor will not start - no hum

#### Possible Causes:

- 1. Disconnect switch open
- 2. Blown fuse
- 3. Defective wiring
- 4. Overload protector tripped
- 5. Open control contacts (control may be defective, or unit location may be too cold)
- 6. Defective overload protector

## B. Compressor will not start - hums but cycles on overload

**Possible Causes:** 

- 1. Low voltage
- 2. Unit wired incorrectly
- 3. Starting capacitor defective
- 4. Starting relay contact not closing
- 5. Compressor motor defective
- 6. High head pressure
- 7. Bearings on pistons tight low oil charge

C. Compressor starts, but starting winding remains in circuit

**Possible Causes:** 

1. Low voltage

- 2. Unit wired incorrectly
- 3. Starting capacitor weak
- 4. Running capacitor defective
- 5. Starting relay defective
- 6. Compressor motor defective
- 7. High head pressure

D. Compressor starts and runs but cycles on overload

Possible Causes:

- 1. Low voltage
- 2. Running capacitor defective
- 3. Overload protector defective
- 4. High head pressure
- 5. Fan motor, pump, etc., wired to wrong side of overload protector
- 6. Compressor motor partially grounded
- 7. Unbalanced line voltage (3 phase models)
- 8. Bearing or pistons tight low oil charge
- E. Compressor short cycles

**Possible Causes:** 

- 1. Control differential set too close
- 2. Refrigerant undercharge
- 3. Refrigerant overcharge
- 4. Discharge valve leaking
- 5. Expansion valve leaking
- 6. Cutting out on high pressure control
- 7. Cutting out on overload protector because of tight bearings, stuck piston, high head pressure or restricted air cooled condenser

F. Compressor tries to start when thermostat closes but cuts out on overload, starts after several attempts

Possible Causes:

- 1. Low voltage
- 2. Thermostat differential too close (lower than 10°)
- 3. Thermostat bulb not in tight contact with evaporator

G. Running cycle too long, or unit operated continuously

**Possible Causes:** 

- 1. Insufficient refrigerant charge
- 2. Dirty or restricted condenser
- 3. Unit: location too hot
- 4. Control contacts stuck
- 5. Air or other non-condensable gases in system
- 6. Expansion valve plugged or defective
- 7. Cabinet doors left open too long
- 8. Insufficient, defective or water logged insulation
- 9. Evaporator coil plugged with ice or dirt
- H. Evaporator temperature too high

**Possible Causes:** 

- 1. Shortage of refrigerant, or leak on system
- 2. Restricted capillary tube, strainer or drier
- 3. Control setting too high
- 4. Expansion valve restricted
- 5. Expansion valve too small
- 6. Evaporator coil plugged with ice or dirt
- 7. Evaporator oil logged
- I. Noisy Unit

Possible Causes:

- 1. Compressor oil charge low
- 2. Fan blade bent causing vibration
- 3. Fan motor bearings loose or worn
- 4. Tube rattle
- 5. Loose parts on condensing unit
- J. Liquid line hot

**Possible Causes:** 

- 1. Unit undercharged or leak in system
- 2. Expansion valve opened too far
- K. Liquid line frosted

Possible Causes:

- 1. Restriction in drier
- 2. Shut off valve on receiver either partially closed or restricted
- L. Suction line sweating or frosted

**Possible Causes:** 

- 1. Expansion valve open too wide
- 2. Evaporator iced up
- 3. Evaporator fan motors not operating

### Parts List

3' Model 4' Model 6' Model

#### **Refrigeration Components**

| Part #          | Description                            | <u>Usage</u>       |
|-----------------|--|--------------------|
| 1SH6521         | Evaporator Fan Assembly                | ALL Models         |
| 21-376-XR40CX-A | Electronic Digital Controller (XR40CX) | ALL SC- Models     |
| 51-240-ERVE03C  | Expansion Valve (1/3 Ton R448A)        | ALL 3' Models      |
| 51-240-ERVE05C  | Expansion Valve (1/2 Ton R448A)        | ALL 4' & 6' Models |

#### **Canopy Light Components**

| Part #       | Description        | <u>Usage</u>   |
|--------------|--------------------|----------------|
| 21-387-PS035 | 35w 24v LED DRIVER | 3' & 4' Models |
| 21-387-PS060 | 60w 24v LED DRIVER | 6' Model       |
| 21-387-L3    | 3' LED LIGHT STRIP | 3' Model       |
| 21-387-L4    | 4' LED LIGHT STRIP | 4' Model       |
| 21-387-L6    | 6' LED LIGHT STRIP | 6' Model       |
|              |                    |                |

#### **Shelf Light Components**

| 21-387-L3 | 3' LED LIGHT STRIP |  |
|-----------|--------------------|--|
| 21-387-L4 | 4' LED LIGHT STRIP |  |
| 21-387-L6 | 6' LED LIGHT STRIP |  |

**NOTE:** Additional parts not included in this list are available from the factory. Contact the Parts & Service department at the phone numbers at the bottom of the page.

### Keep this Page for Your Records:

Dear Customer:

We wish to congratulate you on your judgment. We are very proud to have been privileged to serve you with Howard-McCray equipment to fill your requirements.

Howard-McCray equipment is the product of a company dedicated in producing products of quality, incorporating progressive features on a timely basis and backed by a warranty which provides confidence.

Should you have any questions regarding features, operation, or service, call the Howard-McCray Assistance Center toll free. (800-344-8222)

Thank you,

Howard-McCray

#### **Customer Installation Record:**

| Cabinet Model Number                        |
|---|
| Serial Number                               |
| Condensing Unit Model Number and Horsepower |
| Type of Control                             |
| Refrigerant                                 |
| Thermostat                                  |
| Other                                       |
|   |
|   |
| Defrost Period                              |
| Date of Start-Up                            |
| Other Remarks                               |
|   |
|   |
|   |
| Installing Contractor                       |
|   |
| Addross                                     |
| Auuress                                     |
|   |
|   |
| Phone Number                                |

### **Limited Warranty Guidelines**

Issued 01/01/2024

The warranty does not cover product loss or consequential damages. TO ACTIVATE THE WARRANTY, THE FOLLOWING MUST BE COMPLETE:

1. Payment in full to Howard McCray.

2. Installed by a Qualified Refrigeration Company (1)

Warranty includes, but is not limited to, Refrigerators, Freezers and display cases sold in the Continental United States to the original Dealer and the respective customer. The warranty must be activated before any claims can be processed. This warranty cannot be transferred under any circumstances. Howard McCray products are made for commercial use only, any warranty claim for residential use will be denied and void immediately.

(1) A Qualified Refrigeration Company is defined as a fully licensed and insured refrigeration company that handles food service equipment.

#### Warranty for Self Contained Equipment:

**Compressor** - 1 Year from Date of Installation or 15 Months from Date of Shipment, whichever comes first.

**Parts** - 1 Year from Date of Installation or 15 Months from Date of Shipment, whichever comes first.

**Labor** - 90 Calendar days from Date of Installation or 120 days from Date of Shipment, whichever comes first.

#### **Extended Warranty for Self Contained Equipment**

Compressor - 4 additional years - 5 years from date of installation or 5 years 3 months from Date of Shipment - whichever comes first. Compressor age will be prorated according to **Schedule A. - COMPRESSORS** 

#### Warranty for Remote Cases

The above Labor & Parts warranty apply to Remote units, for items that are installed by the factory (Howard McCray). Expansion valves and related components involved in the installation of these units is not covered nor any part affected by the installation. Refrigerant loss is not covered.

# FAILURE TO CLEAN THE CONDENSER WEEKLY WILL VOID THE FACTORY WARRANTY

# All Warranty Claims must include the following or they will not be processed. The required is:

- 1. Service Authorization Number (SA#) Provided by Howard McCray
- 2. Date of service
- 3. Model number of unit being serviced
- 4. Serial number of unit being serviced
- 5. Copy of wholesaler receipt for all parts replaced including compressor.

Please fill out Request for Warranty Reimbursement Form - Schedule D

The Recommended Service Allowances by HMC is listed on Schedule B

## ITEMS NOT COVERED BY WARRANTY

Product Loss

Expansion Valves on Remote units

Light bulbs of any type except LED – See Schedule C

Adjustments of any type including thermostats, time clocks, expansion valves, hinges or controls - electronic or manual

Broken or cracked glass

Improper installation

Electrical surges which cause components to burn out

Damages due to spraying water into the unit

Claims not submitted within 60 days of date of service

Equipment that has experienced other stress or hazards such as floods, fire or other acts of nature.

One call per unit per problem

All Howard McCray equipment is intended for indoor use with ambient temperatures not exceeding 75 degrees and 55% relative humidity.

## SCHEDULE A – COMPRESSOR REPLACEMENTS

# FAILURE TO CLEAN THE CONDENSOR COIL ON A WEEKLY BASIS WILL VOID THE WARRANTY

**First 15 months** the compressor must be exchanged at the local refrigeration wholesaler.

The Factory reserves the right to supply the replacement compressor if the compressor is older than 16 months.

**Months 16-36** - 100% reimbursement from factory provided the factory is provided the Compressor plate (photo will be permitted) and copy of actual invoice from the local refrigeration wholesaler.

**Months 37-48** - 75% reimbursement from factory provided the factory is provided the compressor plate (photo will be permitted) and copy of actual invoice from the local refrigeration wholesaler.

**Months 49-60** - 50% reimbursement from factory provided the factory is provided the compressor plate (photo will be permitted) and a copy of the actual invoice from the local refrigeration wholesaler.

# FAILURE TO CLEAN THE CONDENSOR COIL ON A WEEKLY BASIS WILL VOID THE WARRANTY

## **SCHEDULE B – LABOR RATES**

Г

| <u>ltem</u>  | <u>Allowable</u><br>Labor hours | <u>Part must</u><br><u>be</u><br><u>returned</u> |
|--|---------------------------------|--|
| REPAIR MATERIAL/TOOLS NOT EXCEED \$200.00  |                                 |  |
| Compressor Replacement   | 4.0                             | Exchange   |
| Compressor components  | 1.0                             | No   |
| Replace Evaporator Coil  | 4.0                             | Yes  |
| Replace Expansion valve  | 2.5                             | Yes  |
| Replace Condenser Fan Motor  | 2.0                             | Exchange   |
| Diagnose & repair refrigerant leak, replace sight glass & drier  | 2.5                             | No   |
| Diagnose & repair door gasket  | 1.0                             | Yes  |
| Diagnose & replace door  | 1.0                             | Yes  |
| <u>Electrical Components</u><br>GFCI Light switch<br>LED Driver  | 1.0<br>1.0                      | No<br>Yes  |
| Electronic controller  | 2.0                             | Yes  |
| Electronic controller sensor   | 1.0                             | No   |
| Low pressure switch  | 2.5                             | No   |
| Condensate pan   | 1.0                             | Yes  |
| Sight glass reimbursement total = \$40.00<br>Filter drier reimbursement total = \$40.00  |                                 |  |
| Travel time - Not to exceed 1 hours max charge is \$ 125.00<br>Labor hours - Overtime is not permitted<br>Reclaim fee - Maximum allowance is \$ 50.00 Allowances |                                 |  |

## **SCHEDULE C - PARTS WARRANTY**

Some Parts are covered by 1 year Original factory warranty. These parts will be replaced by the original factory supplying these parts or a designated wholesaler as listed.

Hot Wells are covered by APW and all claims must contain APW serial number

Outdoor Condensing units are covered by the refrigeration company supplying the condensing units. These claims must include the condensing unit serial number.

Compressor Components including starter components, relays, condensing fan motors and other related components must be exchanged at the local refrigeration wholesaler within 12 months of date of service or 15 months from factory shipment.

Refrigerant – only the factory specified charge amount will be accepted. The charges are listed on the serial plate. The current Refrigerant rate is \$50.00 per LB

Electronics Controls must be returned to factory for reimbursement.

LED lights & drivers must be returned to factory for reimbursement.

It is the responsibility of the repairing refrigeration company to return these parts to HMC in order for the claim to be processed. The part must be MARKED with:

Service Authorization # (SA#) Model# Serial #

All reimbursement requests for parts must include wholesaler invoice copy.

### **Request for Warranty Reimbursement – Schedule D**

| Howard/McCray<br>HMC Enterprises LLC<br>831 E. Cayuga St<br>Philadelphia, PA 19124 | For questions related to Warranty & Service<br>for Technical Service<br>TSC@howardmccray.com |  |
|--|--|--|
| Today's Date   | Date of Service  |  |
| Service Authorization Number (SA#)   |  |  |
| Model Number   |  |  |
| Serial Number  |  |  |
| Service Company  |  |  |
| Address  |  |  |
| City   | State/Province   |  |
| Zip Code   |  |  |
| Contact Phone Number   |  |  |
| Email Address  |  |  |
| Service Performed:   |  |  |
|  |  |  |
| Labor Rate per hour  |  |  |
| Labor Hours to perform service   |  |  |
| Travel Time  |  |  |
| C  | hecklist   |  |
| Copy of refrigeration wholesaler invoices for a                                    | all parts used   |  |
| Original Service invoice from your company   |  |  |
| Copy or Photo of Compressor Tag  |  |  |
| Service Authorization on all documents   |  |  |
| Name & Contact Number  |  |  |

### **ELECTRONIC CONTROLLER**



## **ELECTRONIC CONTROLLER – SETTINGS**

| Label | Setting | Description                     |
|-------|---------|---------------------------------|
| Set   | 32      | Set Point                       |
| Hy    | 6       | Differential                    |
| Ot    | 0       | Thermostat Probe Calibration    |
| P2P   | Y       | Evaporator Probe Presence       |
| AC    | 1       | Anti-Short Cycle Delay          |
| rES   | In      | Resolution                      |
| tdF   | EL      | Defrost Type                    |
| dtE   | 50      | Defrost Termination Temperature |
| ldF   | 4       | Interval between Defrost Cycle  |
| MdF   | 60      | Maximum Length for Defrost      |
| ALU   | 45      | Maximum Temperature Alarm       |
| ALL   | 20      | Minimum Temperature Alarm       |
| I1P   | CL      | Digital Input Polarity          |
| did   | 5       | Digital Input Alarm Delay       |
| onF   | ES      | On/Off Key Enabling             |
| dP3   |         | Third Probe Display             |
| dP4   |         | Forth Probe Display             |
| rSE   |         | Valore Set Operativo            |

#### OPEN MERCHANDISERS 40E SERIES – ENDLESS DESIGN - CURVED MULTI PURPOSE



### DRAWINGS • SIDE VIEW • PLAN VIEWS







